

Group Profile

2024



Who we are & What we do?

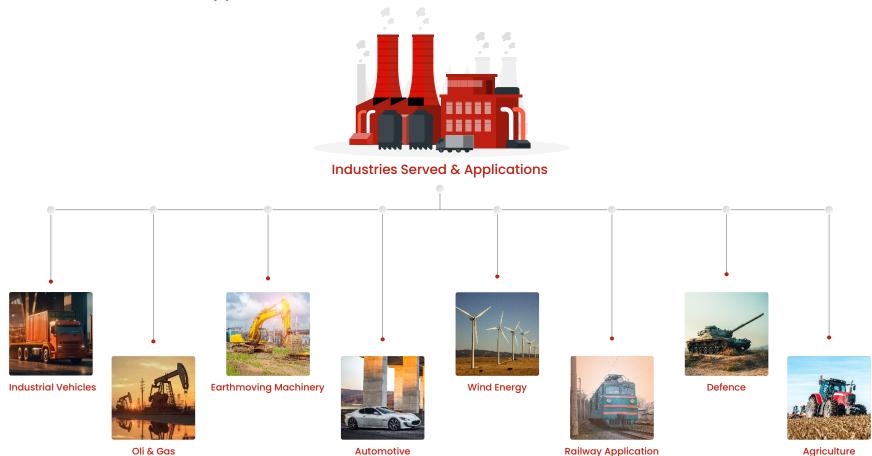


Company Overview

Balu had a humble beginning in the year 1989, in Belgaum, India. It has been a long journey & over three generations of the Balu Family have worked to build a truly global enterprise. But we have only just started & endeavor to become one of the largest Precision Engineering & Metal Forming Company in the world. We have also adapted to the changing times & enhanced our product portfolio to meet both the needs of both the Conventional ICE Applications & the New Energy Vehicles.



Industries Served & Applications



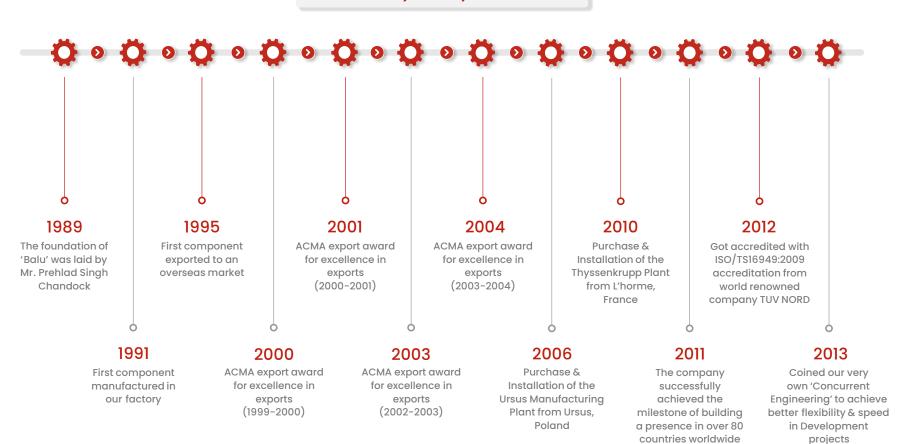
Industries Served & Applications

Agriculture: Tractors, Harvesters | Heavy Duty: Trucks, Buses, Trailers | Automotive | Generators: Industrial, Standby, Home backup, Portable | Oil & Gas: Pumps & Compressors | Refrigeration: Compressor | Industrial | Off Road & On Road: Motorcycles, Carts, Jet Skis | High Performance: Racing Series | Locomotive | Marine | Aerospace



Company History and Key Milestones

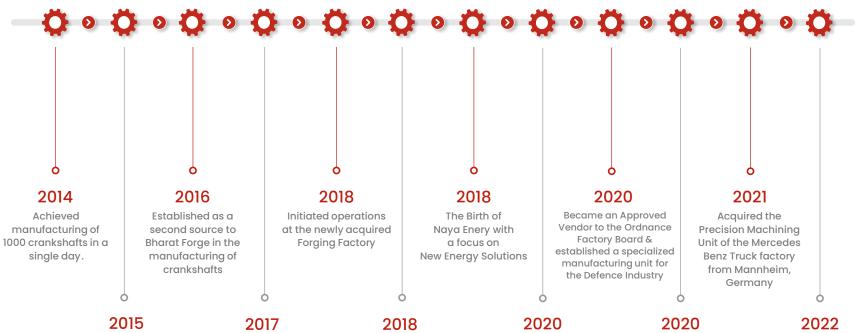
Our History & Key Milestones





Company History and Key Milestones

Our History & Key Milestones



Manufactured & Supplied components for Railways & Military application.

Became a supplier of Choice to over 25 OEs spread over 5 Continents Laid the foundation to establish a new 25 Acre factory in Belgaum, Karnataka

Got Accredited with the 14001:2015 & ISO 45001:2018 Certifications Balu completed the transition & listing on the Stock Exchange. The Constitution of the company was change to a Public Limited Company Balu successfully completed the ESG audit by a reputed audit firm & joined the United Nations Global Compact Program in its efforts to be ESG compliant



Accolades & Certifications















Balu has been rewarded for its excellence in automotive engineering by the **Automotive Component Manufacturing Association (ACMA)** which is a GOVT of India Company









Certifications for the continued excellence in engineering

Accolades & Certifications

We have won numerous export & supplier awards over three decades of manufacturing excellence. We have been rewarded with IATF 16949:2016 | ISO 9001:2015 | ISO 14001:2015 | ISO 45001:2018 certifications for the continued excellence in engineering.



Factories

O--- PLANT ADDRESS UNIT 1

43 -B, Kakti Industrial Area, Kakti, Belgaum - 591113, Karnataka, India.

Area Size: 5 acres

PLANT ADDRESS UNIT 2

44 - A, Kakti Industrial Area, Kakti, Belgaum - 591113, Karnataka, India.

Area Size: 2 acres

• PLANT ADDRESS UNIT 3

Sharjah United Arab Emirates.

Area Size: 1 acres

PLANT ADDRESS UNIT 4

428/1, Next to Aegus SEZ, Hattargi Village, Taluk Hukkeri - 591243, Karnataka, India.

Area Size: 46 Acres (Planned)

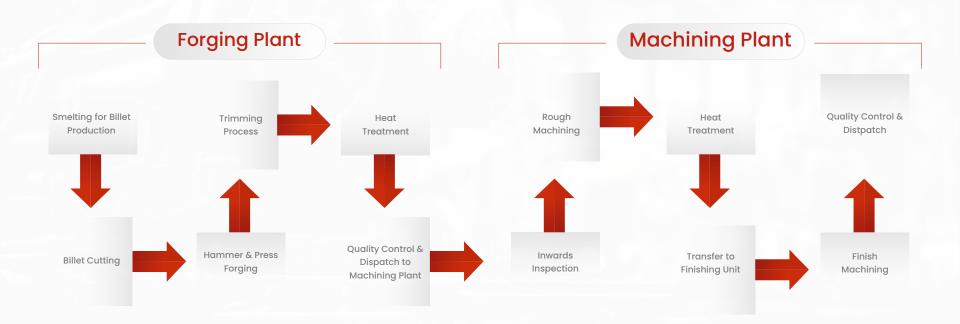
HEADQUARTER

5th Floor, Imperial Palace, 45, Telly Park Road, Andheri East, Mumbai - 400 069,

Maharashtra, India.



Infrastructure Overview



Infrastructure Overview

We have a Fully Integrated Forging Unit with a large product portfolio offering to our customers ranging from 1 Kg to 1000 Kgs. The Forging Unit comprises Both Closed Die Forging Hammers & Presses with the largest offering being a 16 T Forging Hammer. This offering is spread over a large number of applications & Industries namely Automotive, Off Road & On Road Vehicles, High Performance Applications, Industrial, Heavy Duty, Oil & Gas, Marine, Defence, Railways, etc.



Infrastructure Overview of the Forging Division

Raw Material Storage





Billet Cutting

Forging Hammer



Forging Division



Forging Presses







Heat Treatment



Infrastructure Overview of the Machining Division



Finish Machining





Post Grinding





Machining Division





Machining Centers

Heat Treatment





Quality Control & Tool Room





Rough Machining



The Defence Project





Government of India Ministry of Defence Ordnance Factory Board 10A, S.K. Bose Road Kolkata - 700001



CENTRALISED VENDOR REGISTRATION CERTIFICATE

This is to certify that M's BALU INDIA, 43-B, KAKATI IND AREA, KAKATI, Belagavi (Belgaum), BELGAUM Karnataka is registered at Ordnance Factory Board for following Items.

SI. No.	Factory / Unit	Item Nomenclature	Initial Date of Registration
1	Ordnance Factory Kanpur	Conversion of steel bars into extractor lower as per drg no 2A260281[63]	14-11-2019
2		Conversion of steel bars into extractor upper to drg no 2A260280[63]	14-11-2019
3	Ordnance Factory Muradhagar	FORGING AND MACHINING OF TA LINK (6120100128)[61]	13-03-2020
4		FORGING & MACHINING OF TA GUIDE (6120100129)[61]	13-03-2020
5		FORGING & MACHINING OF TA CLAMP(6120100130)[61]	13-03-2020
8		FORGING AND MACHINING OF TA SHOE (6120100131)[61]	13-03-2020
7	Heavy Vehicle Factory	BRACKET TO 3901010022[39]	12-12-2020
8		STRAP FORGING TO 3901011038[39]	12-12-2020
9		COVER PLATE FORGING TO 3901011042[39]	12-12-2020
10		LOCK FORGING TO 3901011069[39]	12-12-2020
11		HANDLE FORGING TO 3901011072[39]	12-12-2020
12		HANDLE LOCK FORGING TO 3901011073[39]	12-12-2020
13		ROD FORGING TO 3901021012[39]	12-12-2020
14		SUPPORT FORGING TO 3901021076[39]	12-12-2020
15		COLLAR FORGING TO 3901021110[39]	12-12-2020

The Defence Project

A large part of the Capital Investment for the next 10 years is planned towards Defence Production with also key Joint Ventures / Technology Partnerships in the Pipeline. The key areas planned in the coming years are Artillery, Undercarriage parts for Armored Vehicles, Weapons & Ammunition for Light & Heavy regiments and Forged & Machined Components for the Engine Division. There is a Dedicated Unit planned for Ammunition & Advance Defence System Production in partnership with prominent players in the Global Defense Production Mix. In Addition to the Dedicated Defence Production Facility, the R&D & Innovation Campus in Belgaum, India will spearhead the stratergy laid down to build Advance Defence systems & solutions. The R&D unit will work through a 4000 Square Meter Technology Center fully equipped with State of the art Equipment. We have also secured & successfully supplied for many years to Defense Forces in two prominent European Countries and executed supply as a single source to these nations. There will continue to be a strong focus on further expanding the reach & customer base amongst more Defense Organizations globally & building a strong Defence Production Center for the Local & Global Defence Industry.



The Railway Project







MANUFACTURING PROCESS

WHEELS



Cold

Cuttina

Heating Furnace

In Ingot Section

Rolling Mills

for Wheels

Press

Heat **Treatment**

Furnace

Heat Treatment

Tanks

Sand Blasting Inspection

Machining

Inspection

Shipment

AXLES

Ingot



Cold Cutting **Heating Furnace** In Ingot Section Press

Heat Treatment **Furnace**

Heat Treatment Tanks

Machining

Inspection

Shipment

WHEEL SETS



Break Disc

Press Fitting

Wheel Press Fittina

Inspection

Axlebox Mounting Shipment

Wheelset

Overhaul

Dissembly

Inspection

Axlebox Mounting Shipment

The Railway Project

BFIL has evolved to produce a wide range of wheels, axles & wheel sets to meet the needs of our customers. Hence contributing sustainably to the Indian government's Make in India initiative. We are one of the few fully integrated businesses, producing wheels, axles & wheel sets all under one roof. The firm has an experienced railway vehicle design & development team on hand to serve our patrons with prompt, high-quality & end to end solutions. The company meets the bulk requirements for locomotives, passenger vehicles, freight vehicles & other coaching vehicles in terms of wheels, axles & wheel sets. We produce high-quality wheel sets for clients all over the world with a production capacity of about 6,000 wheelsets per year to start with offering a diverse application suitable for railway wagons, passenger coaches & locomotives in various gauges. The company has successfully initiated supplies to Indian Railways & successfully negotiated a long term contract with a Middle Eastern nation.



New Energy Vehicle Sector



At Balu we endeavor to be ahead of the curve in the New Energy Vehicle Space with a clear emphasis & focus on Development of Efficient & Innovative Solutions for the New Energy Vehicle Sector. With decades of experience in Precision Machining & Metal Forming, we have used this to our advantage to offer a range of products for the New Energy Vehicles. Product Range: Our Solution Ranges from a range from products in the through the Space of BEVs/PHEVs/Hydrogen Vehicles. The process involved conventional automotive excellence partnered with the incremental innovation to offer minimum weight, maximum load-bearing capacity, high reliability & overall cost-effectiveness.

PRODUCTS MANUFACTURED



Rotor Carrier Electric & Hybrid **Vehicles**



Main Drive Shafts Electric Vehicles



Toothed Shaft Electric Vehicles



Eccentric Shafts



Shaft **Hybrid Vehicles**



Transmission Shafts Drive Shafts **Electric Vehicles**



Electric Vehicles



Rotor Shafts Electric Vehicles



Powertrain Subassembly



- Focus:
 Offering assembly solutions to our partners to aid in a plug & play solution to the assembly lines
- Product Offering :
 Primarily to the Agricultural equipment sector & will shortly also offer solutions for the Heavy Duty applications
- Product Assembly Overview:
 Crankshaft, Cylinder Block, Cylinder liner, Bearing, Pistons (Complete set incl of Pistons, Pin & Rings), Connecting Rods

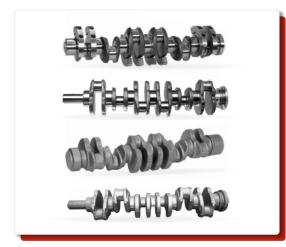
The Images are from our Tractor Range of Half Engines & is for representative purpose only







Key & Core Component



Crankshaft



Under Carriage



Oil & Gas Flow Control



Transmission & Clutches

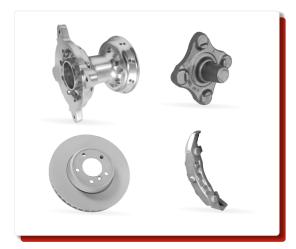


Hydraulic Motors

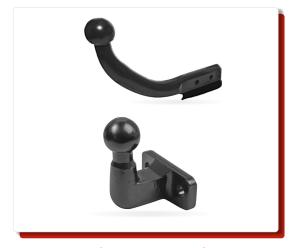




Key & Core Component



Brake Parts



Towing Accessories



Hooks



Turbine Blades



TOGETHER WE WILL WIN

